



INDIUM CORPORATION OF AMERICA® EUROPE® ASIA-PACIFIC®
INDIUM CORPORATION (SUZHOU)®
SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: FC-WS-HT-B1

SDS Number: SDS-IN FC026

Revised Date: 7 JANUARY 2014

Product Use: Industrial Use - Flip chip flux

MANUFACTURER:

In America:

The Indium Corporation of America
1676 Lincoln Ave., Utica NY 13502
Information: (315) 853-4900
nswarts@indium.com

EMERGENCY PHONE:

CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: 1 (703) 527-3887

In Europe:

Indium Corporation of Europe
7 Newmarket Ct.
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In China:

Indium Corporation (Suzhou), Co.Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

In Asia:

Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

XEye

XInhalation

XSkin

XIngestion

NTP

Carcinogen listed in

IARC

OSHA

XNot Listed

GHS:



Signal Word: Danger

Hazard Statements:

H225 Highly Flammable liquid and vapor
 H316 Causes mild skin irritation
 H319 Causes serious eye irritation
 H336 May cause drowsiness or dizziness

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
 P233 Keep container tightly closed
 P240 Ground container and receiving equipment
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 Take off contaminated clothing and wash before reuse
 P301 +P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell.
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification – isopropyl alcohol

Eye irritant – (Category 2A)

Flammable liquids - (Category 2)

Skin irritation- (Category 3)

Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion: May cause irritation and may be harmful .

Inhalation: Heated vapor concentrations may be harmful if inhaled. May cause irritation. High concentrations can cause headache

Skin Contact: May cause skin irritation.

Chronic: Not established.

Note: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ISOPROPYL ALCOHOL	20-30	67-63-0	980	983	1230
		(EU)	-	999	1250
		(Canada)	-	983	1228
		(Singapore)	983	-	1230
		(Mexico)	-	980	1225
		(China)	-	350	700
POLYGLYCOL ETHER	30-40	9038-95-3	N.E.	N.E.	N.E.
PROPRIETARY	15-30		N.E.	N.E.	N.E.
PROPRIETARY ALCOHOL	15-20		15	10	-
		(EU)	-	10	-
		(Canada)	-	10	20
		(Mexico)	-	10	-

Risk Phrases: R36/37/38, R11

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 24C (76 F) **Method:** Closed cup (11/6/2013)

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Isolate area and keep unnecessary personnel away. Wear a respirator and appropriate Personal Protective (See Exposure Control/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation is necessary to control airborne contaminant levels.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Protective outer garment, apron. Sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.

Practices: Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid/paste	Boiling Point:	94C
Odor:	Alcohol like odor.	Melting Point:	Not applicable
Specific Gravity:	1.05	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Soluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	High temperatures, open flame.
Incompatible Materials:	Not established
Hazardous Decomposition / Combustion:	Not established
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:	NTP: No		
	OSHA: No		
	IARC: No		
LD50:	Not established.	LC50:	Not established.
Other:	None known		

12. ECOLOGICAL INFORMATION

Data not established.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

UN1219, Isopropanol, 3, PGII

North American Emergency Guide Book – Guide #129



Marine pollutant: No

15. REGULATORY INFORMATION

The information in this Material Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: Division 2 Class B Flammable D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

This product has been classified under the Mexican regulations NOM-018-STPS-2002 and NOM-010-STPS-1999.

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the EPA TSCA Inventory and the Domestic Substance List.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

F

Risk Phrases:

R36/37/38 Irritating to eyes, respiratory system and skin

R11 Highly Flammable

Safety Phrases:

S20/21 When using do not eat, drink or smoke

S23 Do not breathe fumes/gas/vapor/spray

S24/25 Avoid contact with skin and eyes

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection

S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label

S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating:

Health:	1
Fire:	3
Reactivity:	0

Revised Date: 7 JANUARY 2014

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.