SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: FC-WS-HT-B1
SDS Number: SDS-IN FC026
Revised Date: 5 DECEMBER 2018

Product Use: Industrial Use - Flip chip flux

MANUFACTURER:

In America:
The Indium Corporation of America®.
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

In Europe:
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Information: +44 [0] 1908 580400

In Asia:
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Asia-Pacific Operations-Singapore
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Singapore 628908
Information: +65 6268-8678

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887
In China: Emergency 86+ 4008417580

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:  
X Eye  X Inhalation  X Skin  X Ingestion  NTP  
Carcinogen listed in  
IARC  OSHA  X Not Listed

GHS:

Signal Word: Danger

Hazard Statements:
H225  Highly Flammable liquid and vapor
H316  Causes mild skin irritation
H319  Causes serious eye irritation
H336  May cause drowsiness or dizziness

Precautionary statement(s):
P210  Keep away from heat/sparks/open flames/hot surfaces. – No smoking
P233  Keep container tightly closed
P240  Ground container and receiving equipment
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P362 +P364  Take off contaminated clothing and wash before reuse
P301 +P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell.
P302 +P352  IF ON SKIN: Wash with plenty of soap and water
P304 + 341  IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351  IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
Eye irritant – (Category 2A)
Flammable liquids - (Category 2)
Skin irritation- (Category 3)
Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion:  May cause irritation and may be harmful.

Inhalation:  Heated vapor concentrations may be harmful if inhaled. May cause irritation. High concentrations can cause headache

Skin Contact:  May cause skin irritation.

Chronic:  Not established.
**WARNING:** This product can expose you to chemicals including [trace amounts of ethylene oxide and 1,4 dioxane] which is known to the State of California to cause cancer, and [trace amounts of ethylene oxide] which causes birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Note: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<td>67-63-0</td>
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<td>PROPRIETARY</td>
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<td>PROPRIETARY ALCOHOL</td>
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<td>(Mexico) -</td>
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</tbody>
</table>

N.E. = Not established    EU = European Union Occupational Exposure Limits

### 4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.
5. FIRE FIGHTING MEASURES

Flash Point: 24C (76 F)  
Method: Closed cup (11/6/2013)
Auto-ignition Temperature: Not established.
Flammable Limits: Limits not established
Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Isolate area and keep unnecessary personnel away. Wear a respirator and appropriate Personal Protective (See Exposure Control/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.
Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation is necessary to control airborne contaminant levels.
Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
Skin: Compatible chemical resistant gloves. Protective outer garment, apron. Sleeves as appropriate.
Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Liquid/paste  Boiling Point: 94C
Odor: Alcohol like odor.  Melting Point: Not applicable
Specific Gravity: 1.05  pH: Not applicable
Vapor Pressure: Not applicable.  Solubility in Water: Soluble
Vapor Density: (air=1) Not applicable.
10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: High temperatures, open flame.
Incompatible Materials: Not established
Hazardous Decomposition / Combustion: Not established
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No
LD50: Not established.  LC50: Not established.
Other: None known

12. ECOLOGICAL INFORMATION

Data not established.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.
UN1219, Isopropanol, 3, PGII


Marine pollutant: No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated thereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).
WHMIS: Division 2 Class B Flammable D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007.
This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

WARNING: This product can expose you to chemicals including [trace amounts of ethylene oxide and 1,4 dioxane] which is known to the State of California to cause cancer, and [trace amounts of ethylene oxide] which causes birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

SARA 313 Listing - 40 CFR 372.65 - None
All ingredients are listed on the EPA TSCA Inventory and the Domestic Substance List.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating:</th>
<th>Health: 1</th>
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<tbody>
<tr>
<td></td>
<td>Fire: 3</td>
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Revised Date: 5 DECEMBER 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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