



INDIUM CORPORATION OF AMERICA ® EUROPE ® ASIA-PACIFIC ®
INDIUM CORPORATION (SUZHOU) ®
SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: FC-WS-HT-A1

SDS Number: SDS-IN FC08R

Revised Date: 21 JANUARY 2014

Product Use: Industrial Use - Flip chip flux

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

Eye Inhalation Skin Ingestion NTP

Carcinogen listed in

IARC OSHA Not Listed

GHS



Signal Word: Danger

Hazard statement(s)

- H225 Highly flammable liquid and vapor
- H319 Causes serious eye irritation
- H335 May cause respiratory irritation
- H336 May cause drowsiness or dizziness

Precautionary statement(s)

- P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking
- P233 Keep container tightly closed
- P240 Ground/Bond container and receiving equipment
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification – isopropyl alcohol
 Eye irritant – (Category 2A)
 Flammable liquids - (Category 2)
 Skin irritation- (Category 3)
 Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye irritation. Do Not allow material to come in contact with the eyes.

Ingestion: May cause irritation and damage to the mouth, esophagus and gastrointestinal tract.

Inhalation: Heated vapor concentrations may be irritating if inhaled. High concentrations may cause headache

or dizziness or light headiness.

Skin Contact: May cause skin irritation.

Chronic: Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
2-PROPANOL (ISOPROPYL ALCOHOL)	85-90	67-63-0 (US)	980	980	1225
		(EU)	-	999	1250
		(Canada)	-	983	1228
		(Singapore)	983	-	1230
		(Mexico)	-	980	1225
		(China)	-	350	700
PROPRIETARY ACTIVATORS	10-15	trade secret	N.E.	N.E.	N.E.

PRODUCT DOES NOT CONTAIN ANY EU LISTED SUBSTANCES OF VERY HIGH CONCERN (SVHC)

Symbol: Xi, F

Risk Phrases: R36/37/38, R11, R67

N.E. = Not established

EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 11 C (52 F)

Method: Not available.

Auto-ignition Temperature:	Not established.
Flammable Limits:	Flammable, limits not established
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
Special Fire Fighting Procedures:	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Wear a respirator and appropriate personal protection (See Exposure Control Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Turn off all sources of ignition. Keep unnecessary personnel away from spill. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.
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7. HANDLING AND STORAGE

Handling Precautions:	Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Ground containers.
Storage Precautions:	Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:	Exhaust ventilation should be sufficient to control airborne contaminant levels. Do not use without proper ventilation.
Personal protection:	
Eyes:	Chemical safety glasses/goggles. Face shield should be used for splash hazards.
Respirator:	An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
Skin:	Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.
Other:	Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices:	Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid	Boiling Point:	Not applicable.
Odor:	Alcohol like odor.	Melting Point:	Not applicable
Specific Gravity:	Not applicable.	pH:	Not applicable
Vapor Pressure:	Not applicable.		
Vapor Density:	(air=1) Not applicable.		

North American Emergency Response Guidebook 2012:Guide No. 129



15. REGULATORY INFORMATION

The information in this Material Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

SARA 313 Listing - 40 CFR 372.65 - none

All ingredients are listed on the EPA TSCA Inventory and the Domestic Substance List.

This product is in compliance with the Directive of the European Parliament and of the Council on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS 2 (2011/65/EU)).

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

XI, F

Risk Phrases:

R36/37/38 Irritating to eyes, respiratory system and skin
 R11 Highly flammable
 R67 Vapors may cause drowsiness and dizziness

Safety Phrases:

S16 Keep away from sources of ignition – No Smoking
 S20/21 When using do not eat, drink or smoke

S23	Do not breathe fumes/gas/vapor/spray
S24/25	Avoid contact with skin and eyes
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection
S28	After contact with skin wash immediately with plenty of soap and water
S7	Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating:

Health:	2
Fire:	3
Reactivity:	0

Revised Date: 21 JANUARY 2014

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Approved by: Nancy Swarts, Indium Corporation of America

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